



Dart Aerospace Ltd.  
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Canada

Tel (613) 632-5200

**D4170-3**

**Job Sheet 179821**



**Part No:** D4170-3

**Job Qty:** 6 ea

**Part Name:** Bushing



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 6/22/18

**Job Tracking No:**

**Due Date:** 6/23/18

**Created By:** Jason Leroux

**Type:** Stock

**Description:**

**Note:** DWG REV B IPP REV:A NEW ISSUE 10-10-28 JLM VERIFIED BY:DD IPP Rev:A 10.11.02 as per revB DD verf:EC

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 90    | Start up Operation | 6 Ea  | 6/23/18    | 6/23/18  | 0.00      | 0.00    | Start Up Machining-2  |           | JB 18-06-22 |
| 100   | Hardinge           | 6 pcs | 6/23/18    | 6/23/18  | 0.00      | 1.39    | Hardinge              |           | JB 18-06-22 |
| 120   | QC                 | 6 pcs | 6/23/18    | 6/23/18  | 0.00      | 0.00    | QC8                   |           | JB 18-06-22 |
| 130   | Packaging          | 6 pcs | 6/23/18    | 6/23/18  | 0.00      | 0.00    | Packaging3-2          |           | JUN 22 2018 |
| 140   | QC21-SA            | 6 Ea  | 6/23/18    | 6/23/18  | 0.00      | 0.00    | QC21                  |           | JUN 22 2018 |

Part Op 100 - Machine as per Folio FA989 FOLIO REV: \_\_\_\_\_ DWG REV: \_\_\_\_\_ DEBURR

Descriptions: 120 - QC8- Inspect parts - second check

130 - Identify as per dwg & Stock Location: \*\*\* STOCK IN STORES\*\*\*

140 - QC21- Final Inspection - Work Order Release

DAS  
21  
9-86  
JUN 22 2018

### Job BOM

| Part / Item   | Component Name          | Quantity            | Operation             | Container |
|---------------|-------------------------|---------------------|-----------------------|-----------|
| M6061T6R0.500 | 6061-T6 Round Bar .500" | 1.6500 ft (.275 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | M6061T6R0.500  | 2        | 49        | 0         |

### Part Specifications

| Spec No | Description | Target/Tolerance                  | Limits         | Type     | Special Comments |
|---------|-------------|-----------------------------------|----------------|----------|------------------|
| 1       | Spacer      | 3.150Inches<br>+ 0.030<br>- 0.000 | 3.180<br>3.150 | Diameter |                  |
| 2       | Spacer      | 0.438Inches<br>+ 0.006<br>- 0.001 | 0.444<br>0.437 | Diameter |                  |
| 3       | Spacer      | 0.322Inches<br>+ 0.006<br>- 0.001 | 0.328<br>0.321 | Diameter |                  |
| 4       | Spacer      | 0.058Inches ± 0.010               | 0.068<br>0.048 |          |                  |

Plex 6/22/18 9:11 AM dart.leroux.jason



Container No: S083332



Part: D4170-3

Job No: 179821

Serial No/Batch: S083332

Revision:

Inspector:

Exp Date:

Instructions:

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Date: 06/22/10